

## Description:

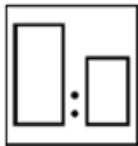
Eclipse basecoat is a complete high quality acrylic polyurethane basecoat range. It produces plain or metallic colors, based on 56 base colors including 15 pearlescent and iridescent colors and 6 xirallic. This high pigmented system provides an economical ready for use coating that gives greater coverage and time savings in application because 2 coats are sufficient. This results in minimal waiting time for the application of the top coat.

## Surface Preparation:

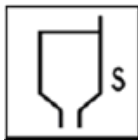
Old paint well sanded and surfaces well primed and prepared.

## Suitable Substrates:

- Existing Finishes except TPA
- **Eclipse** 1 K or 2 K primers
- OEM Primer or EDP, sanded
- **Eclipse** Polyester Putties
- Bare metal substrates must be pre-primed with wash primer **WPI**



75% **Eclipse** thinners  
100% **Eclipse** thinner for pearlescent 3 stage colors



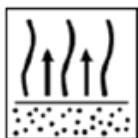
18-19 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.3 – 1.4 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.3 – 1.4 mm; 0.7 bars at the air-cap  
8 – 12 microns per coat



5 min. between coats. For metallic colors, a drop coat is recommended



Wait until fully matt before applying top coat.



## Eclipse Basecoat

**Flash Point:** 23°C (73.4 °F)

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**Specific Gravity:** 0.94 – 1.16 kg/lit

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**Solids Content:** 21.2 – 39.0 % by weight

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**Coverage:** 8 – 10 m<sup>2</sup>/lit at 25 micron dry thickness

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**SDS:** See the safety data sheet

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